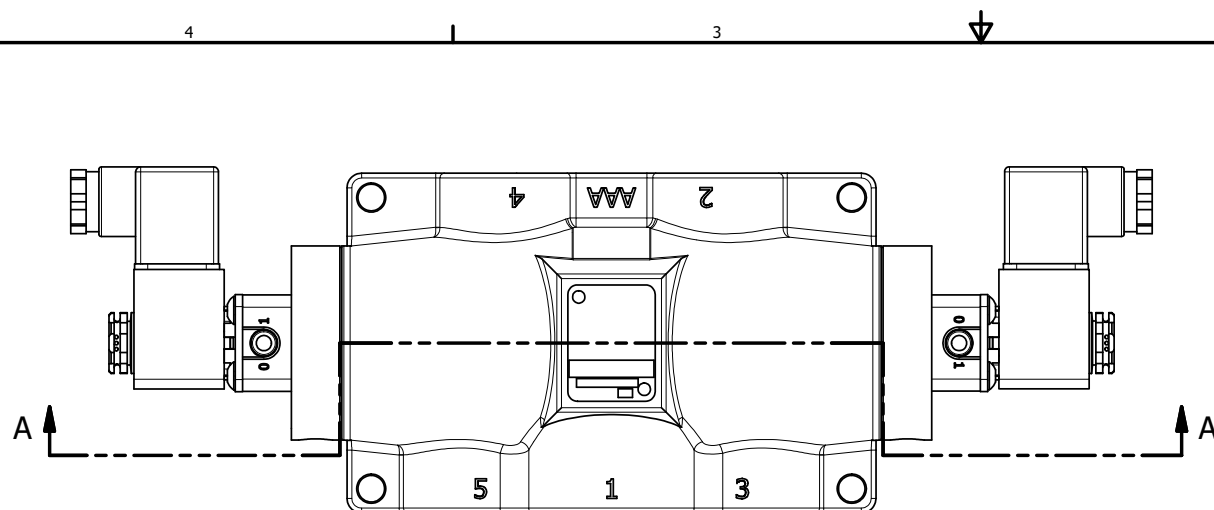
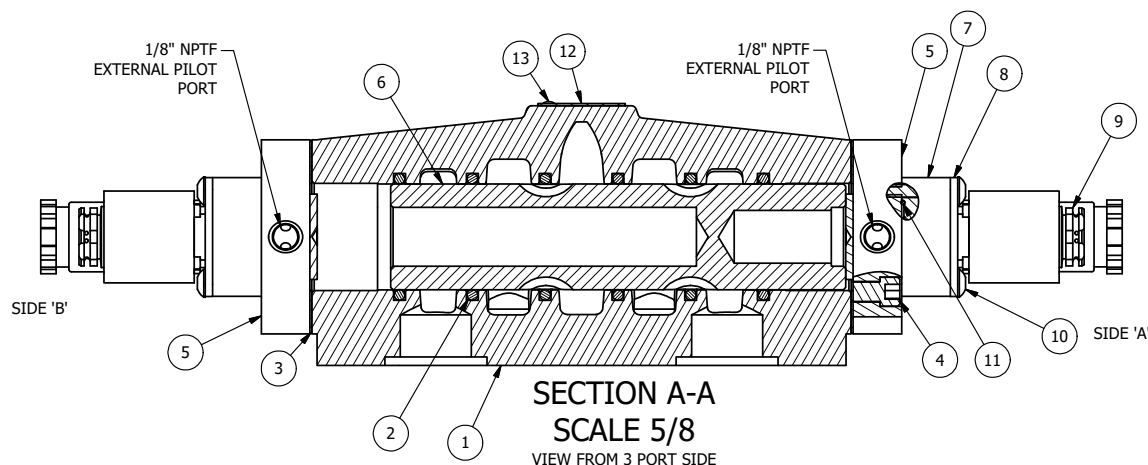


POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.
THE ROUND ALUMINUM ADAPTOR IS ROTATED 90 DEGREES.
SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



14	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
11	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
10	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
9	2	V-562	NUT, SOLENOID, SIDE EXHAUST
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	2	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-1	BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
	3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		
DRAWN: RMckenna	DATE: 9/27/2026	CHECKED: KWalte	DATE: 9/27/2026
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/27/2026
TITLE: 1" SUBPLATE, DBL SOL, 2 POS, SOL RTRN, INTR SOL, 24VDC, SIDE VENT, EXT PILOT		PART NO.: ESS8PACZ 24VDC	REV.: